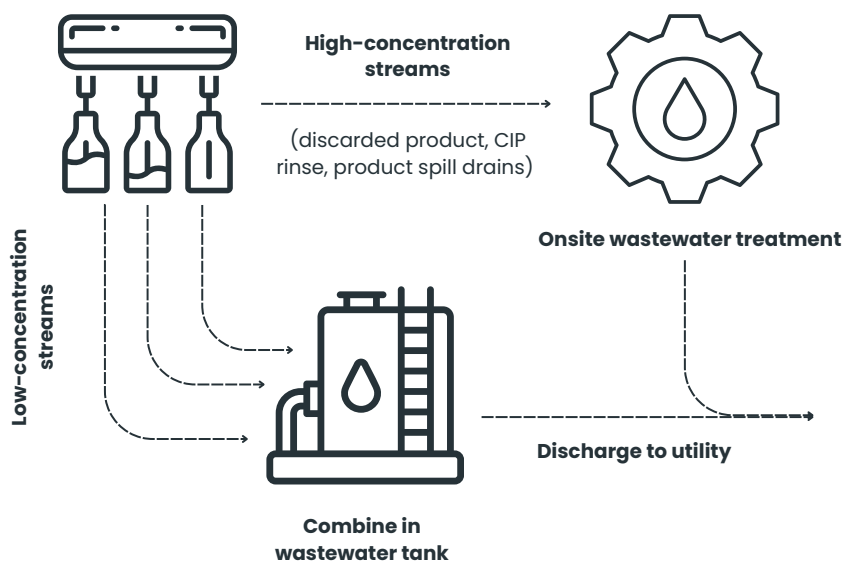


# Rethink Wastewater with Side Streaming

Treating wastewater at the source to manage challenges

## What is side streaming?

**Side-streaming** is the practice of isolating and treating high-strength wastewater at the point of generation rather than combining it with lower-strength streams for centralized treatment.



### Why do it?

Wastewater isn't created equal, especially in a production environment. Mixing everything together creates more complexity, more volume, and more variability.

### Combining flows:

- ✗ Requires larger systems
- ✗ Increases energy, chemical use, and sludge
- ✗ Makes compliance and performance harder to manage

## A new approach to side streams

### Conventional systems are not designed to handle high-concentration streams directly.

To compensate, the industry standard has been to combine all wastewater flows regardless of strength to create a large, diluted volume that traditional treatment systems can manage.



**Point-Source Treatment:**  
Place treatment system directly at the source of wastewater production.

**Aquacycl provides a new way to treat wastewater** by being most efficient at taking high concentration, low volume streams and treating them to discharge levels.

- ✓ Plug-and-play, containerized design
- ✓ Handles **>150,000 mg/L BOD** without dilution
- ✓ Maintains efficiency under production spikes and low-flow conditions

### It's simpler than you think:

Based on your current facility's set up, here are three ways to separate streams without large overhauls or additional infrastructure. Aquacycl makes it simple.



#### by timing

production schedules, batch cycles



#### by location

CIP, crusher effluent, tank wash



#### by byproduct

digestate, sludge

## The value of side streaming

### For Engineers:

- Win projects others walk away from due to complexity or footprint limitations
- Offer a differentiated, flexible, and proven approach
- Speed up permitting and construction timelines
- Open up new verticals previously untreatable with onsite systems

### For Facility Owners:

- Cut hauling and surcharge costs by isolating high-BOD waste
- Stay compliant with less risk of system upset
- Scale treatment capacity with production growth
- Reduce operational costs across energy, chemicals, maintenance, and sludge disposal



*We found just 3% of volume contained over 60% of BOD at a bottling facility.*

*Treating just the small, concentrated volume onsite drastically reduced their costs.*

## Side-streaming isn't a workaround. It's a better way forward.

- ✓ Prevents system overloading
- ✓ Reduces chemical and energy use
- ✓ Improves system reliability and consistency
- ✓ Minimizes sludge and emissions
- ✓ Simplifies troubleshooting and maintenance
- ✓ Helps pinpoint inefficiencies in production
- ✓ Enables water reuse and higher quality discharge

Rethink your approach. Explore side streaming with Aquacycl systems.